

# TH4401

## Polyurethane Pigmented Topcoat

**DESCRIPTION & USES** Polyurethane two-component pigmented topcoat with very good surface hardness, excellent water resistance, good resistance to marking, EXCELLENT hiding power and good smoothness to the touch. TH4401 is available in matt, satin and semi-gloss finishes. This high build paint in white and light colours has excellent coverage from a high proportion of titanium dioxide pigment.

**Recommended Application:**

For use over undercoat TF4321 & TF4361 or Polyester PF0313. Furniture, joinery, shop-fitting, wardrobe doors, kitchen & vanity doors/benchtops, commercial interiors.

**DRY FILM PROPERTIES**

**Colour:** White, can be tinted to most colours  
**Gloss:** 10% Matt, 20% Matt, 30% Satin, 50% Semi-Gloss

**WET PROPERTIES**

**Solid content:** 70% (approx)  
**Viscosity in drum:** 95 seconds Ford Cup 4 @ 20°C (approx)  
**Shelf life:** 12 Months in sealed containers

**APPLICATION**

**Method:** Spraying conventional  
**Mixing Ratio:** 2 Parts TH4401 to 1 Part TV4271 hardener  
**Thinning:** THIN4000 or THIN4444 at 25%-30% of part A (Depending on type of equipment used) In hot conditions NT573 can be added  
**Drying:** Sand to re-coat: 4-5 hours at 20°C or 30-40 minutes at 50°C Stacking: 5-6 hours at 20°C or 60-70 minutes at 50°C  
**Pot Life:** 5-6 hours  
**Application weight:** 100 - 140 g/m2

**NOTES**

Use required thinner to increase wetting properties.

**FOR INDUSTRIAL USE ONLY** Data shown are mean values and cannot be construed as product specifications. Users are advised to make their own tests to determine the suitability of products for their own purposes.

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